

**AST 2019** 

# PROCEEDINGS OF THE 7<sup>TH</sup> INTERNATIONAL WORKSHOP ON AIRCRAFT SYSTEM TECHNOLOGIES FEBRUARY 19 – 20, 2019, HAMBURG, GERMANY

EDITED BY
OTTO VON ESTORFF
FRANK THIELECKE







Int. Workshop on Aircraft System Technologies

### PROCEEDINGS OF THE

# 7<sup>TH</sup> INTERNATIONAL WORKSHOP ON AIRCRAFT SYSTEM TECHNOLOGIES

FEBRUARY 19 - 20, 2019, HAMBURG, GERMANY

EDITED BY OTTO VON ESTORFF FRANK THIELECKE





### Berichte aus der Luft- und Raumfahrttechnik

# Otto von Estorff, Frank Thielecke (eds.)

# Proceedings of the 7<sup>th</sup> International Workshop on Aircraft System Technologies

February 19-20, 2019, Hamburg, Germany

Shaker Verlag Aachen 2019 **Bibliographic information published by the Deutsche Nationalbibliothek** The Deutsche Nationalbibliothek lists this publication in the Deutsche Nationalbibliografie; detailed bibliographic data are available in the Internet at http://dnb.d-nb.de.

Copyright Shaker Verlag 2019
All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording or otherwise, without the prior permission of the publishers.

Printed in Germany.

ISBN 978-3-8440-6470-4 ISSN 0945-2214

Shaker Verlag GmbH • P.O. BOX 101818 • D-52018 Aachen Phone: 0049/2407/9596-0 • Telefax: 0049/2407/9596-9

Internet: www.shaker.de • e-mail: info@shaker.de

#### WELCOME

The Hamburg University of Technology is very pleased to welcome guests from many different countries to the *International Workshop on Aircraft System Technologies AST 2019*. The event takes place every two years and this is the seventh time that we meet. The preparation work has been done and the organizers are very happy to see all of you and spend two interesting days with you here in the city of Hamburg.

In Hamburg industry, universities, and government are working closely together on innovative ideas and developments in the field of future aircrafts. The related R&D activities are embedded in a local network which is strongly supported by *Hamburg Aviation*, an aviation industry cluster for the Hamburg Metropolitan Region.

To strengthen international cooperation, the *Institut National des Sciences Appliquées de Toulouse* (INSA) is again co-organizing the event. The idea to hold the AST and R3ASC (*Recent Advances in Actuation Systems and Components*, Toulouse) conferences on an alternating schedule has been proven to be very successful. The combination of the two events is highly appreciated by many scientists and engineers, who have every year – the AST is organized every odd year while the R3ASC takes place every even year – the opportunity to meet and to exchange on the latest developments in aircraft system technologies.

The 42 contributions presented at the Workshop address latest developments in the fields of *Aircraft Systems and Equipment; Cabin and Comfort; Structures, Design and Production* as well as *Cabin Systems and Avionics*. The proceedings will be a very useful source of information for scientists and practicing engineers working in one of these areas.

It is well known that writing high-level conference papers takes a lot of time and personal energy. As those responsible for the conference, we would like to thank all authors and session organizers for their excellent contributions to the event and for their efforts to make the proceedings such a complete work. We also would like to extend our gratitude to the colleagues of the program committee and the organizing team for their great help and cooperation. Finally, we wish to express our sincere appreciation to the sponsoring and supporting companies, institutions, and associations that made the conference possible.

It was a great pleasure for us to support global research and development in the field of aircraft system technologies through the organization of AST 2019. We sincerely hope that, when looking back, all participants will remember the two days in Hamburg as particularly prosperous and interesting, that they got many useful information, met old and new friends, and also found some time to simply enjoy the ambiance of the environment.

Otto von Estorff and Frank Thielecke Conference Chairmen AST 2019

#### ORGANIZATION

Conference Chairs: Hamburg University of Technology

Prof. Dr.-Ing. Otto von Estorff Prof. Dr.-Ing. Frank Thielecke

Conference Co-Chair: Institut National des Sciences Appliquées de Toulouse

Prof. Jean-Charles Maré

**Program Committee:** Hamburg University of Technology

Prof. Dr.-Ing. Claus Emmelmann Prof. Dr.-Ing. Otto von Estorff Prof. Dr.-Ing. Bodo Fiedler

Prof. Dr. Ralf God

Prof. Dr.-Ing. Volker Gollnick Prof. Dr.-Ing. Wolfgang Hintze Prof. Dr.-Ing. Dieter Krause

Prof. Dr.-Ing. Benedikt Kriegesmann Prof. Dr.-Ing. Thomas Rung Prof. Dr.-Ing. Gerhard Schmitz Prof. Dr. Christian Schuster Prof. Dr.-Ing. Thorsten Schüppstuhl Prof. Dr.-Ing. Robert Seifried Prof. Dr.-Ing. Frank Thielecke

Prof. Dr. Volker Turau

PD Dr.-Ing. habil. Jörg Wollnack

Prof. Dr.-Ing. Andreas Timm-Giel

Institut National des Sciences Appliquées de Toulouse

Prof. Jean-Charles Maré

Helmut Schmidt University, Hamburg

Prof. Dr.-Ing. Delf Sachau

Hamburg University of Applied Sciences

Prof. Dr.-Ing. Wolfgang Gleine

Conference Secretariat: Dr.-Ing. Stephan Lippert

Claudia Plötz

Institute of Modelling and Computation Hamburg University of Technology

Denickestraße 17

21073 Hamburg, Germany Phone: +49 (0)40 42878-3232

Email: ast@tuhh.de

**Proceedings/Web/IT:** Felix Rehfeldt

Michael Prohn

#### ACKNOWLEDGEMENTS

The 7<sup>th</sup> International Workshop on Aircraft System Technologies AST 2019 has been

sponsored by Airbus Operations GmbH

Lufthansa Technik AG

and supported by Deutsche Gesellschaft für Luft- und Raumfahrt DGLR

Hamburg Aviation Novicos GmbH

The financial aid, the general support, and the overall commitment of these companies, institutions, and associations are greatly appreciated.

The organizers are also very thankful for the generous help provided by the Ministry of Economy, Transport and Innovation (BWVI) of the Free and Hanseatic City of Hamburg.

## **Contents**

Aircraft Systems and Equipment	1
More-Electrical Trailing Edge Concepts for Future Wing Moveables Tim Schlottbohm, Marcus Lerch, Christoph Kupfer, Frank Thielecke	3
Liebherr's Next-Generation Integrated Flight Control System - The All-Digital Evolution of the Backbone System Concept  Guido Weber, Tim Lammering, Peter Schädler, Frank Kronburger, Cornelius Fink.	13
Liebherr's Next-Generation High Lift Systems - Revolution by Means of Electronic Torque Sensing  Raphael Ladner, Christian Kohlöffel, Tim Lammering	23
Power Absorption Optimisation in Electromechanical Primary Flight Actuators via Control Laws Design  Gianpietro Di Rito, Mattia Nardi, Andrea Emili, Antonio Tomasiello, Giulio Pispola, Pietro Rosata	33
Coupling of a Two-Phase Natural Circulation Cooling System with Latent Heat Storage for Aircraft Application  Björn Albertsen, Gerhard Schmitz	43
Advanced Damping System on Landing Gears Based on Magneto-Rheological Fluids	53
Marta Ocaña, Eva Novillo	
Francesco De Giorgi, Marc Budinger, Francois Defay	63
Digital Maintenance in Aerospace  Julien Hoepffner, Olivier Bastien	73
Automatization of Primary Flight Control Actuators Maintenance Procedures Using Collaborative Robotics Oliver Ritter, Gerko Wende, Francesco Marino, Andrea Raviola, Rocco Gentile, Daniele Bruno, Giovanni Jacazio, Massimo Sorli	79

Andrew Bill, Jacques Roizès, Bertrand Pichon	89
Digital Transformation in Maintenance on the Example of a Tire Pressure Indicating System	0.0
Robert Meissner, Florian Raschdorff, Hendrik Meyer, Thomas Schilling	99
Adapting Co-Simulation Techniques to the Virtual Integration Platform Viper Matthias Peikert, Robert Doering, Lennard Nordmann, Frank Thielecke	109
Iron Bird Facility for Ground-Based Testing of Unmanned Aerial Vehicles  Lysandros Anastasopoulos, Patrick Steudel, Mirko Hornung	121
Test Facility for Electro-Mechanical Actuation Systems  Robert Kowalski, Frank Möller, Patrick Gallun, Andreas Bierig	133
Cabin and Comfort	143
Technology Innovations for a Faster Aircraft Cabin Conversion  Constantin Deneke, Jan Oltmann, Thorsten Schüppstuhl, Dieter Krause	145
The Science Behind Sensing and Filtering Cabin Air Steve Simpson, Paul Roux, Marilena Dinca	155
Case Studies Validating a New Climate Concept for Cold Galley Areas with the Dressman and the IESS Model  Andreas J.M. Lindner, Marie Pschirer, Victor Norrefeldt, Markus Siede	165
A New Modelling Approach for Aircraft Refrigerants Using Polar Coordinates  Enno Vredenborg, Johannes Brunnemann	173
Acoustic Evaluation and Optimization of Aircraft Cabin Concepts - A Systems Engineering Approach  Christian Hesse, Jörn Biedermann	183
Influence of Microphone Positioning on the Sound Field Reconstruction in an Airbus A400M Fuselage	105
Structures, Design and Production	195 205
Sustainable Production of Aircraft Systems: Carbon Footprint and Cost Potential of Additive Manufacturing in Aircraft Systems  Mauritz Möller, Bohdan Vykhtar, Claus Emmelmann, Zhuguo Li, Jian Huang	207
Mamily Mores, Donaun Vykhiar, Claim Emmermann, Zhiayio El, Han Filang	207

Bio-Inspired Supports - Making Additive Manufactured Aircraft Parts More Affordable
Heiko Blunk, Melanie Gralow, Daniel Rhefus, Claus Emmelmann 219
Material Independent Characterisation of Melt Pool Geometry in Selective Laser Melting
Alexander Großmann, Julian Felger, Tilman Frölich, Christian Mittelstedt 229
High Strength Aluminium Alloys for Resource Efficient 3D-Printing of Aircraft Parts
Niko Kaufmann, Fei Teng, Philipp Imgrund, Claus Emmelmann 239
Industrial Approaches to Realize a Digital Production in Aviation Industry  Benjamin Schulze, Philip Koch, Julian Bonas, Rolf Bense, Christof Borrmann,  Wolfgang Hintze
Digital Assistance Systems for Smart Drilling Units in Aircraft Structural Assembly
Wolfgang Hintze, Hermann Loedding, Axel Friedewald, Jan Mehnen, Denys Romanenko, Carsten Moeller, Christoph Brillinger, Jan Niklas Sikorra 255
Use of Recycled Carbon Fibers for Lightweight Construction Applications with High Fire Protection Requirements
Marc Mayer, Marc Fette, Jesper Buck, Jens Wulfsberg, Sebastian Steffen, Arno Walther, Christian Keun
Mold Cleaning? That's History! - Automated Release Film Application for Hot Pressing
Joachim Scheller, Pascal Joel Baur, Gerardo Cedeño Pesliakas, Urs Roemer 277
Concept Development and Demonstration of a Visual Assistance System for Manual Scarf Repairs of Composite Structures Made of Fiber Reinforced Plastics
Andreas Wilken, Michael Albrecht, Jens Kosmann, Erik Klaas
Numerical Material Property Characterization of Long-Fiber-SMC Materials  Daniel Krause, Tobias Wille, Andrea Miene, Holger Büttemeyer, Marc Fette 297
A General Probabilistic Approach to Improve Static Strength Analyses of Aircraft Structures
Martin Kempeneers
Coupled Probabilistic Draping Simulation and Structural Analysis for Robust Design Optimization of Double Curved Composite Stringers
Benedikt Kriegesmann

A Closed-Form Analytical Approach to the Local Buckling Analysis of Omega- Stringer-Stiffened Composite Panels  Jakob C. Schilling, Christian Mittelstedt	325
Extended Joint Fixity Effects Study on a Small Box Wing Aircraft  Miguel Nuño, Kai-Uwe Schröder	335
Closed-Form Buckling Analysis of Simply Supported Orthotropic Thin-Walled Composite Laminated Beams Under Bending Load  Philip Schreiber, Christian Mittelstedt	345
Cabin Systems and Avionics	355
Cabin: Research for a Networked Intelligent Aircraft Cabin of Tomorrow  Lothar Trunk	357
Network Design Criteria to Introduce Data Analytics Within the Aircraft Cabin Fabian Giertzsch, Hartmut Hintze, Burkhard Heinke, Ralf God	363
Converging System Integration and Cabin Networks  Mirko Jakovljevic, Jacques Gatard	373
Power Line Data Bus (Plus) Stephen Dominiak, Jürgen Wassner, Sven Gastel, Jürgen Späh	381
Triggered Transmission of Black Box Data via Satellite Christoph Petersen, Maciej Muehleisen, Andreas Timm-Giel	391
A Meta-Model and Transformation Schema for the Automated Generation of ICDs in an Automated Development Process of IMA System Functions  Julian Schöpf, Björn Annighöfer, Reinhard Reichel	401
Simulating Cyber-Physical Systems Using a Broker-Based SYSML Toolbox Sylvia Melzer, Jan Speichert, Oliver C. Eichmann, Ralf God	411