

# Development Process for Distributed Automation Systems based on Elementary Mechatronic Functions

*Entwicklungsprozess für verteilte Automatisierungssysteme  
basierend auf mechatronischen Grundfunktionen*

*Proses Pengembangan Sistem Otomatisasi Terdistribusi  
Berbasis Fungsi-fungsi Mekatronis Dasar*

vom

Fachbereich Elektrotechnik und Informationstechnik  
der Technischen Universität Kaiserslautern  
zur Erlangung des akademischen Grades eines

**Doktor der Ingenieurwissenschaften (Dr.-Ing.)**

genehmigte Dissertation

von

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geb. in Pontianak (Indonesien)

D 386

Eingereicht am: 26. Juni 2007  
Tag der mündlichen Prüfung: 26. November 2007  
Dekan des Fachbereichs: Prof. Dr.-Ing. Steven Liu

Promotionskommission  
Vorsitzender: Prof. Dr.-Ing. Steven Liu  
Berichterstattende: J. Prof. Dr.-Ing. Georg Frey  
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Berichte aus der Automatisierungstechnik

**Seno Darmawan Panjaitan**

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D 386 (Diss. Technische Universität Kaiserslautern)

Shaker Verlag  
Aachen 2008

**Bibliographic information published by the Deutsche Nationalbibliothek**

The Deutsche Nationalbibliothek lists this publication in the Deutsche Nationalbibliografie; detailed bibliographic data are available in the Internet at <http://dnb.d-nb.de>.

Zugl.: Kaiserslautern, TU, Diss., 2007

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Printed in Germany.

ISBN 978-3-8322-6934-0

ISSN 0945-4659

Shaker Verlag GmbH • P.O. BOX 101818 • D-52018 Aachen

Phone: 0049/2407/9596-0 • Telefax: 0049/2407/9596-9

Internet: [www.shaker.de](http://www.shaker.de) • e-mail: [info@shaker.de](mailto:info@shaker.de)

## Acknowledgements

My first thanks to the Almighty God who has helped me through my study and for everything He has done for me.

I am deeply indebted to my advisor, J.Prof. Dr.-Ing. Georg Frey, without whom this work would not be possible. He was not only giving me the opportunity to be a member of his research group at JPA<sup>2</sup>-University of Kaiserslautern, but also being a great advisor throughout my study. He gave intellectual freedom in my work and helped me to get international atmosphere during my research. I thank him for his encouragement, precious advices and discussions that contributed to the elaboration of my research.

To all members of the JPA<sup>2</sup> group, I am very grateful for the cooperative spirit and the excellent working atmosphere, creating a unique setting for intellectual explorations for me. Therefore, this group becomes special for me. I also extend my appreciation to AT+ research group for their support and informal discussion in joint excursions and festivities together with JPA<sup>2</sup> group.

My very sincere gratitude is also to the reviewers of this thesis, J. Prof. Dr.-Ing. Georg Frey and Dr. Eng. Dr. Sci. Valeriy Vyatkin from the University of Auckland. I thank them for their enthusiasm they took in my work and very constructive critics to improve this thesis. I also take this opportunity to thank Prof. Dr.-Ing. Steven Liu for acting as chair of the evaluation committee.

This work was supported financially by Technological and Professional Skills Development Project (TPSDP). I am very grateful to the team of SPMU-TPSDP Tanjungpura University for their help and support extended to me within the framework of the “TPSDP”. At the end of my study, I also got financial support through STIBET-program from DAAD managed by ISGS and also from my advisor.

On the later, I would like to sincerely thank Prof. Asniar Ismail and Dr. H. Chairil Effendi as respectively the former and the current Rector of Tanjungpura University, who allowed my absence of the teaching activities during my study.

I am thankful to Tanvir, Florian, Liu and Abouelabbas, for their time and effort to give constructive comments on this thesis. I also thank Peggy Ball as a native proof-reader of my thesis.

I thank all of my friends for any help throughout my stay in Kaiserslautern: Indonesian community and the bible study group for the continuous prayers.

Again, I am deeply thankful to my parents and all family members for their love and unconditional support.

Finally, my heartfelt thank to my loving wife Berlian Sitorus, who always share the good and bad times with me. Her love and support are the greatest resources of motivation and inspiration in my life.



## Abstract

In this dissertation, two requirements on Distributed Automation Systems (DASs) are investigated: (1) flexibility and re-configurability of the control strategy and (2) a comprehensible development process. Three basic approaches are proposed regarding the first requirement. First, an *Operation Modes (OMs)* guideline is proposed to define different control scenarios for distinctive operations. Second, the concept of *Functionality based Control (FBC)* is proposed to improve reusability of the functional software components (i.e. model and source code). Third, the *Scheduler-Selector-Synchronizer (S<sup>3</sup>)* architecture is proposed to combine OMs and FBC based on scheduling management. For the second requirement, a development process model for DAS is provided integrating the three proposed approaches in different development phases. An unambiguous mapping from user requirements into system requirements using relation theory is proposed. UML is used for high-level modeling and IEC 61499 is applied in low-level design and for the implementation in the automation plant.

*Im Rahmen dieser Arbeit werden zwei Anforderungen an verteilte Automatisierungssysteme (DAS) betrachtet: (1) Flexibilität und Rekonfigurierbarkeit der Steuerung sowie (2) ein nachvollziehbarer Entwurfsprozess. Drei grundlegende Vorgehensweisen werden zum Thema Flexibilität und Rekonfigurierbarkeit vorgeschlagen. Zunächst wird eine Richtlinie zur Spezifikation von Betriebsarten (OM) eingeführt. Anschließend wird das Konzept der Funktionsbasierten Steuerung (FBC) eingeführt um die Wiederverwendbarkeit von Software-Komponenten (Modelle und Quelltext) zu vereinfachen. Zuletzt wird die Scheduler-Selektor-Synchronisator (S<sup>3</sup>) Architektur zur Vereinigung vorgeschlagen. S<sup>3</sup> erlaubt die Integration der beiden ersten Konzepte auf Basis von Planungsalgorithmen (Scheduling). Der angegebene Entwurfsprozess für verteilte Automatisierungssysteme integriert die vorgeschlagenen Konzepte in verschiedenen Entwurfsphasen. Anhand der Relationen-Theorie werden die Nutzer-Anforderung eindeutig auf System-Anforderungen abgebildet. Für den Grobentwurf wird UML eingesetzt wohingegen für die Feinentwurf und die Implementierung auf der realen Anlage auf die Entwurfsmittel der IEC 61499 zurückgegriffen wird.*

*Dalam disertasi ini, dua isu terbuka pada sistem otomatisasi terdistribusi (Distributed Automation Systems, DAS) diinvestigasi yaitu (1) fleksibilitas dan rekonfigurabilitas dari strategy kendali dan (2) sebuah proses pengembangan yang mudah dipahami. Untuk isu yang pertama, tiga pendekatan dasar diajukan. Pertama, panduan untuk mendefinikan skenario kendali berbasis mode-mode operasi (OMs) diajukan. Kedua, konsep kendali berbasis fungsionalitas (FBC) diajukan untuk meningkatkan tingkat penggunaan kembali komponen perangkat lunak (model dan kode sumber). Ketiga, Skedulasi-Selektor-Sinkronisator (S<sup>3</sup>) diajukan untuk mengkombinasikan skenario berbasis OMs dan komponen berbasis FBC berdasarkan manajemen skedul. Selanjutnya, untuk isu kedua sebuah model proses pengembangan DAS disediakan untuk menuntun penggunaan beberapa pendekatan dasar yang diajukan. Pemetaan yang akurat dari kebutuhan pemakai ke kebutuhan sistem diajukan dengan mengadopsi teori relasi. UML digunakan untuk pemodelan level atas dan standar IEC 61499 untuk desain level bawah dan implementasinya pada sistem yang konkret.*



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